

8

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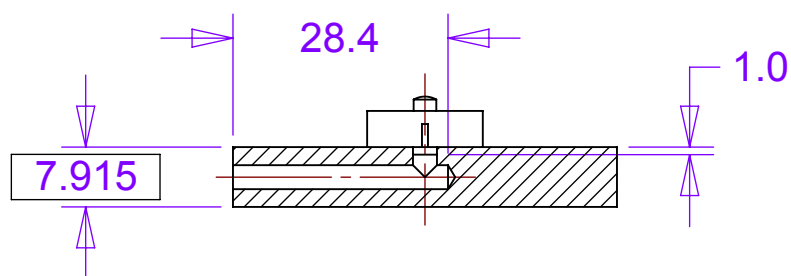
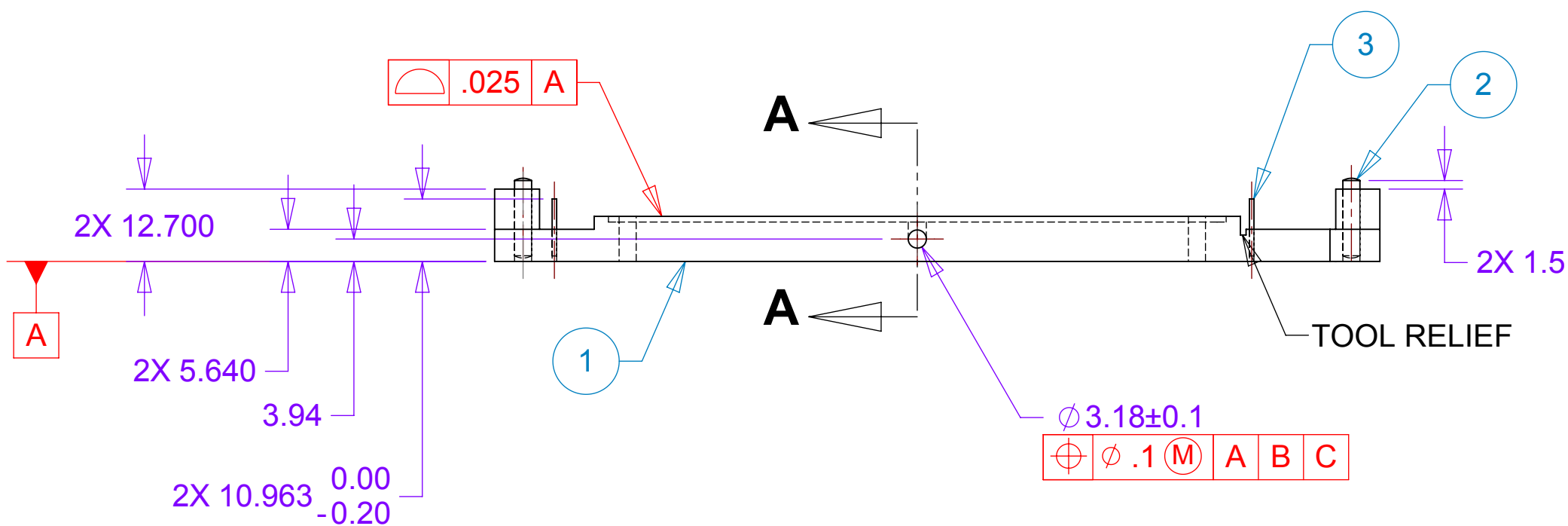
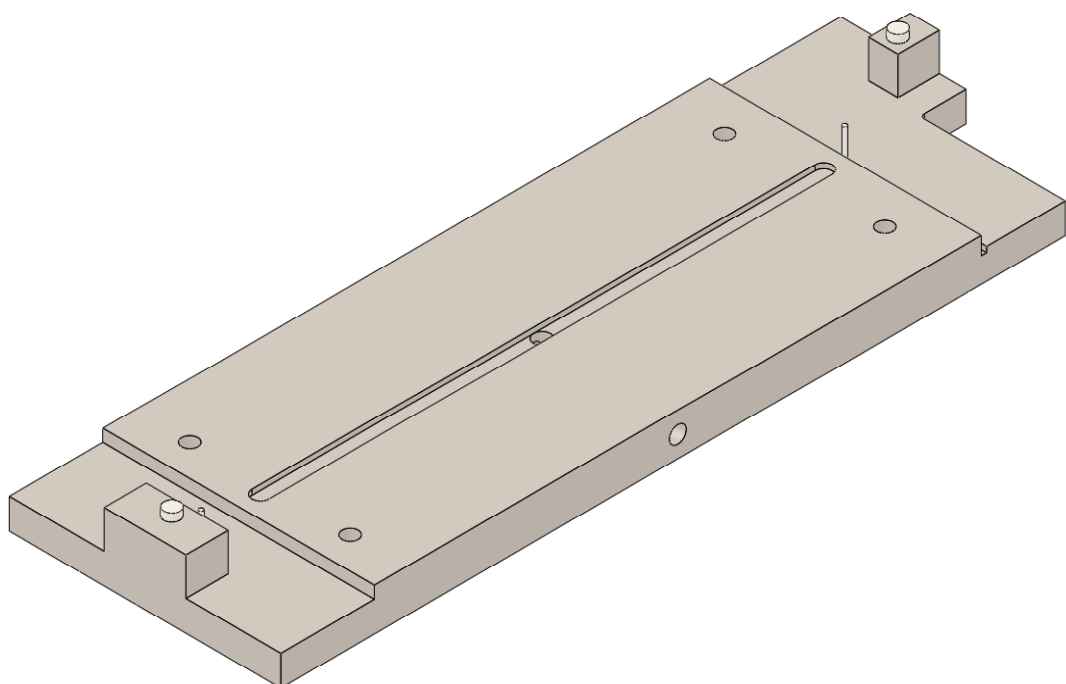
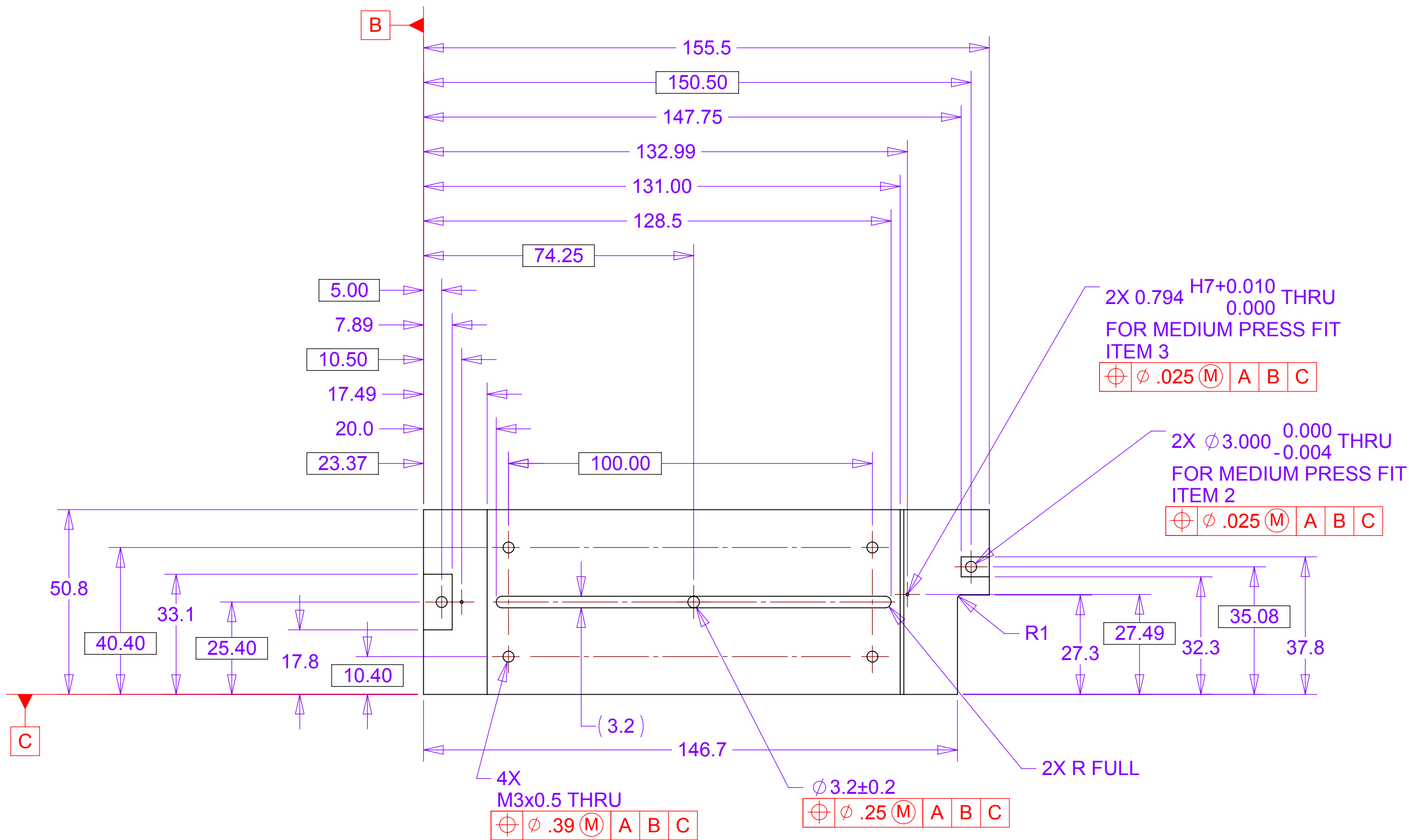
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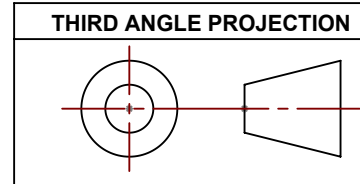
	REVISIONS		
REV	DESCRIPTION	DATE	APPROVED



NOTES: UNLESS OTHER WISE SPECIFIED

1. ALL DIMENSIONS IN MILLIMETERS
2. DIMENSIONS AND TOLERANCING PER ASME Y14.5M-1994
3. SURFACE TEXTURE PER ANSI/ASME B 46.1-1985
4. REMOVE ALL BURRS AND BREAK SHARP EDGES TO A MAXIMUM OF .4
5. ALL INSIDE CORNERS TO BE .4 RADIUS MAX
6. COUNTERSINK 82 DEGREES ALL TAPPED HOLES TO MAJOR DIAMETER
7. COUNTERSINK 82 DEGREES APPROXIMATELY .08/1.5 DEEP ALL DRILLED HOLES
8. PARTS TO BE THOROUGHLY CLEANED TO REMOVE ALL OIL, GREASE, DIRT AND CHIPS
9. PART NUMBER (DRAWING NO., DASH NO., REVISION NO., SERIAL NO.) TO BE CLEARLY MARKED ON THE PACKAGING BAG OR PART ITSELF.

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PARTS LIST				
ITEM NO.	QTY.	PART NO.	DESCRIPTION	MATERIAL
1	1		FVTX Station 2,3,4 Thermal Mount Positioning Jig Base	18-8 or 316 SST
2	2	Nordex EPS-M4-7 or Equiv.	Dowel Pin, 3.0mm X 14mm lg	18-8 SST
3	2		Wire Pin, .031" X 10mm lg	SST

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS -TOLERANCES-		CAD GENERATED DRAWING, DO NOT MANUALLY UPDATE DO NOT SCALE DRAWING		<i>HYTEC, INC</i>		
				TITLE PHENIX CENTRAL UPGRADE FVTX DETECTOR STATION 2,3,4 THERMAL MOUNT PLACEMENT JIG		
DECIMALS X = +/- .5 X = +/- .1 .XX = +/- .01 .XXX = +/- .001		ANGULAR X = +/- .30' .XX = +/- .15'		DWG. NO. 111-PHX-01-5216 D 1 of 1		
SURFACE FINISH = 250						
FINISH				SIZE SHEET NO.		
		SIGNATURE		DATE		
		Designer Roger L. Smith		4/29/2010		
		Drawn Roger L. Smith		4/29/2010		
		Checked Walt Sondheim		5/25/2010		
PART NO. 111-PHX-01-5216-1		Engineer RJ Ponchione		4/29/2010		
		Approved Walt Sondheim		5/25/2010		
				SCALE 1:1		REVISION